

*≈ QUICK SHIP*

## FLATWALL

**SURFACE-MOUNTED HEADWALL**

*Model #4540-S*



## PRODUCT DESCRIPTION

### Overview

The *Quick Ship* Flatwall 4540-S is a UL-listed, surface-mounted headwall with a medical gas and electric service assembly employing multiple service rows to conveniently locate medical gas, electrical, and communication provisions. The Flatwall comes standard with forward-facing vertical equipment management tracks to mount and organize accessories.

The face of the headwall consists of 2 panels which are pre-installed on the headwall frame prior to delivery, with the upper panel being removable for access to junction boxes and the upper mounting bracket. The mechanical installation of the headwall consists of placing the headwall on the building partition wall in the desired location and fastening through the upper and lower mounting brackets to blocking provided within the partition wall. Then, electrical and medical gas connections are made and the upper panel re-installed.

### Finishes

The fascia of the Flatwall 4540-S headwall is constructed of laser cut 0.080" aluminum panels with a neutral "Surf" powder coat finish. Chassis extrusions are powder coated "Platinum Grey".

Monitor channels, with provisions for electric service and data connections, can be provided near the top of the headwall. Monitor channels are heavy gauge aluminum extrusion with a clear anodized finish.

## CONSTRUCTION

### Structure

The main chassis of the units are constructed of 16-gauge steel and heavy gauge aluminum extrusions. Structural mounting brackets are integrated into the top and bottom cap plates of the headwalls and are made of 12-gauge steel.

The monitor channels are heavy-gauge aluminum and are attached to the chassis by means of mechanical fasteners. The forward-facing vertical equipment management tracks are also heavy gauge aluminum and are integrated into the extrusion, which makes up the chassis of the headwall.

## MEDICAL GAS SYSTEM

### General

Modular Services Company manufactures headwalls in compliance with all applicable sections of the latest edition of NFPA 99 *Health Care Facilities Code*.

### Brazer Qualification

All brazers are qualified under the requirements of NFPA 99 5.1.10.11.10 and are licensed ASSE 6010 Medical Gas System Installers.

### Medical Gas Manifolds

Medical gas outlets are pre-manifolded to provide a single connection point per gas service using hard-drawn Type L seamless copper tubing per ASTM B819 with fittings that are wrought copper per ASME B16.22 and/or ASME B16.50. Prior to brazing, all tubing and fittings are cleaned in accordance with CGA G4.1. All joints are made with a silver brazing alloy per ANSI/AWS A5.8 with a melting temperature of at least 538°C (1000°F). During brazing a continuous purge is maintained using oil-free dry nitrogen NF per NFPA 99 5.1.10.4.5.

All manifolds undergo the following tests at the factory by Modular Services prior to arrival at the installation site.

1. Initial blowdown test per NFPA 99 5.1.12.2.2
2. Initial pressure test per NFPA 99 5.1.12.2.3

3. Piping purge test per NFPA 99 5.1.12.2.5
4. Standing pressure test per NFPA 99 5.1.12.2.6 or 5.1.12.2.7, except as permitted under 5.1.6.2

The med gas manifolds terminate near the top of the unit, just above the finished ceiling line to provide a convenient point of connection to the med gas pipeline. Tubing ends are securely capped and properly identified. To prevent galvanic corrosion, all copper tubing is protected from contact with dissimilar metals.

### **Medical Gas Outlets**

Outlets are manufacturer's standard brand. Type and style are as called for on the approved submittal drawings.

## **ELECTRICAL SYSTEMS**

### **Wiring Line Voltage**

Each headwall is completely pre-wired with service connections terminating in the junction boxes located behind the upper panel. All wiring is installed in compliance with all applicable sections of the latest edition of NFPA 70 *National Electrical Code* and Underwriters Laboratory headwall requirements (UL category KEZR).

### **Devices**

Hospital-grade power receptacles, ground jacks, switches, etc. are to be installed as indicated on the approved submittal drawings. Receptacles are manufacturer's standard brand, type and color.

### **Low-Voltage Provisions**

Provisions for low-voltage communication devices consist of backboxes or barriered compartments with EMT conduit raceways that are stubbed up and terminate near the top of the unit just above the finished ceiling line. Communications devices and wiring are to be supplied and installed by others. These devices include nurse call, television, code blue, telephone, monitor jacks, etc.

## **INSTALLATION**

Installation of the product includes receiving, storage, erection, blocking within the partition wall on which the product will be installed, clean-up, touch-up, carton disposal, etc. All necessary installation materials are to be supplied by the installing contractor to include such items as tools, fasteners, caulking and electric lamps not supplied by the manufacturer.

The electrical contractor is responsible for all electrical hook-up at service connection locations. All hard-wired light fixtures are installed, wired and lamped by this contractor. After the installation is complete, the electrical contractor is to test equipment function, including electrical receptacles and grounding, in accordance with NFPA requirements.

The medical gas contractor is responsible for piping and connection of all medical gas services which terminate near the top of each vertical frame section. The medical gas contractor is also responsible for purging, pressure testing, gas identification and system certification in accordance with NFPA 99.

Accessory items are to be installed in accordance with the manufacturer's instructions and under the direction of the hospital.



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